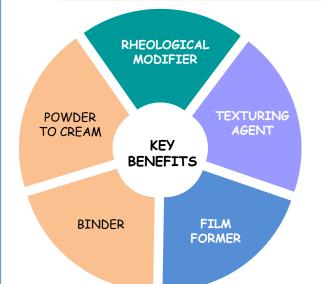
COMPOSITION	
INCI Name	ORYZA SATIVA (RICE) STARCH
CAS Number	9005-25-8
EC Number	232-679-6

MAKIGREEN SWELL RICE



Use guideline

- · Swells in water
- · No neutralisation
- Yields translucent to opaque gel
- · Cold and heat processable
- Heat at $90^{\circ}C$ to develop suspensive properties
- Predisperse into polyols to prevent lumps formation and obtain fast swelling in water.
 Add the premix in water under low shear (500 tr/min).
- Small addition of MAKIGREEN SWELL RICE into a formulation containing MOISPRAY C gives a soft and silky touch

Use levels: 0,5-5% **Pourable emulsion** Use level: 0,5-7%

Pourable colored emulsion:

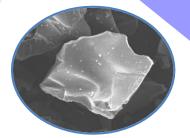
No pigment grinding

No solvent

Use level: 0,5-7% **Emulsion gel**Use level: 0,5-7%

Powder to cream formulations: Prepare a gel of MAKIGREEN SWELL RICE. Add the hydrophobic treated powders under stirring. Stir until a powder is formed. The mixing time has to be optimized for each formulation and type of mixer. Over-mixing may lead to the production of a cream.

Use level: 3-4%



Chemical and physical properties

- White powder
- · Biopolymer obtained from rice
- Waxy pregelatinised starch
- · Biodegradable
- Fine particle size between 2 and 8 μm
- Smooth surface and polyhedral shape
- Bulk density $\approx 0.4-0.5 \text{ g/cm}^3$
- pH (7% in water)≈ 5,5-7,5
- 0,5% of proteins

Formulation

• pH: stable over a pH range of 4 to 10

• Heat: stable up to 100°C

• Freeze-thaw : stable

· Salts: compatible

• Alcohols: up to 10%

• Surfactants: compatible with polyglycerol esters of fatty acids, sucrose esters, amino acid based surfactants, incompatible with polysorbate

• Untreated and treated pigments: compatible with all DAITO 's treatments

- Film formers: compatible with acrylic and cellulose derivatives
- Pearls, glitters : compatible
- Beads: compatible with CELLULOBEADS, MAKIBEADS

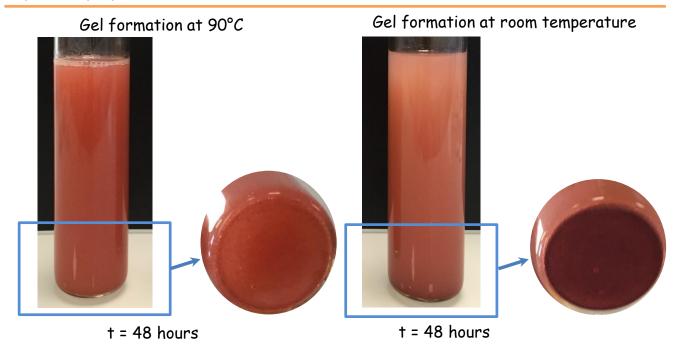
Cosmetic benefits

- Forms a moisture retention film on the skin
- Provides transfer resistance
- Promotes partial substitution of waxes and oil to give stable lighter textures
- · Gives a soft and silky touch
- Conditioning and substantive action



MAKIGREEN SWELL RICE

Suspensive properties



Applications

SKIN CARE

DO E421 Emulsion cleansing gel

POWDER TO CREAM FORMULATIONS

DE E409 Eyeliner powder to cream

POURED COLORED EMULSION

DP E404 Watercolor make-up DP E417 Watercolor foundation

SKIN CARE

DO E406 Natural protective cream

Safety and regulatory information

Material Safety Data Sheets are available for all DAITO KASEI products.

REACH: Starch derivatives are exempted from registration.

Oryza sativa (rice) starch is listed on major chemical inventories such ICID, CosIng, TSCA, IECIC2015, KCID, AICS, DSL.

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Date: March 2016

